

# Product Data Sheet

## AkzoNobel Powder Coatings

### Interpon A4790 OG6004

#### Product Description

**Interpon A4790** offers a wide range of high quality powder coatings that will protect, enhance and decorate automotive alloy wheels. Choose from a specially formulated range of primers, basecoats and clearcoats for the best in total systems performance. The **Interpon A4790** range of powders will give you the lasting beauty of a Class A automotive finish while providing the ultimate in protection from bad road conditions. The superior performance and ease-of-use of **A4790** powders result in increased production efficiencies and reduced rework rates which is essential to your business.

#### Powder Properties

<b>Chemical type</b>	Polyester
<b>Area of usage</b>	Automotive wheels
<b>Particle Size</b>	Custom manufactured
<b>Appearance</b>	Smooth, glossy
<b>Colour</b>	RAL 3000
<b>Gloss (60°)</b>	90 ± 5 GU
<b>Density (g/cm<sup>3</sup>)</b>	1,41 ± 0,05
<b>Stoving schedule</b>	15 minutes at 180°C (time at object temperature)
<b>Application</b>	Tribo- and electrostatic
<b>Storage stability</b>	Under dry, cool (< 27°C, 80°F) conditions, at least 12 months from production date

#### Comments

**OG6004** was specially designed for spare wheels to fulfil the requirements of the specification TL 256 - Powder Paint on Metal Surfaces - Surface Protection Requirements

#### Test Conditions

The results are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

<b>Substrate</b>	Gold seal polished steel panels
<b>Pretreatment</b>	Zinc phosphate
<b>Film Thickness</b>	100 ± 20 µm
<b>Cure Schedule</b>	15 minutes at 180°C

#### Mechanical Tests

<b>Flexibility</b>	ISO6860	≥ 3 mm
<b>Adhesion</b>	DIN EN ISO 2409	Gt 0
<b>Erichsen Cupping</b>	DIN EN ISO 1520	≥ 8 mm
<b>Buchholz Hardness</b>	ISO 2815	≥ 80
<b>Impact</b>	ISO 6272	≥ 9 Nm (reverse)
<b>Impact</b>	ISO 6272	≥ 9 Nm (direct)

#### Corrosion Tests

<b>Neutral Salt Spray</b>	ASTM B117	504 h corrosion creep < 2 mm from scribe
<b>Humidity Test</b>	ISO 6270	504 h no blistering

#### Exterior Durability

<b>Artificial Testing</b>	QUV-B Test > 50% gloss retention after 200 h
<b>Chemical Resistance</b>	Very good resistance to acids, alkalis and oils at normal temperatures

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## Pre-treatment

Steel surfaces to be coated must be clean and free from grease. For maximum protection it is essential to pre-treat components prior to the application of **Interpon A4790**. Iron Phosphate and Zinc Phosphate of ferrous metals improve corrosion resistance. Aluminium parts require a chromate conversion or chromate-free pre-treatment

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## Application

**Interpon A4790** powders can be applied by manual or automatic electrostatic spray equipment. It is recommended that for consistent application and appearance product be fluidized during application. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

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## Safety Precautions

This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customers.

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## Disclaimer

**IMPORTANT NOTE:** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.

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