

Product Data Sheet

Cromadex Liquid Coatings Cromadex 260 Topcoat One Pack Brushing Topcoat

Product Description

Cromadex 260 is a one pack brushing topcoat suitable for both internal and external use. The product has excellent opacity making it economic to use.

It can be used over both ferrous and non-ferrous metal giving it universal use, whilst the good flow of the product makes it easy to apply.

Cromadex 260 is available in the full Cromadex range of colours, including BS, RAL and special matches all in a lead free finish.

Products and Ancillaries

260 Topcoat
05-44 Thinner

Suitable Substrates and Preparation

Mild Steel	Degrease with Cromadex 678 Spirit Wipe and abrade steel with P180. If necessary blast clean to remove millscale, minimum surface preparation SA2. Apply Cromadex 250 Brushing Primer
Sound existing paint work	Dry sand using P320-P240 and apply Cromadex 250 Brushing Primer

Application Details

Thinning Ratio	Thin 5-10% with 05-44 thinner
Approved Thickness	50 – 70 microns DFT
Application Equipment	Apply by brush to an even thickness. Maintain a wet edge

Drying and Overcoating

Substrate Temperature	Drying Times		Overcoating Times	
	Touch Dry	Through Dry	Minimum	Maximum
20°C	120 mins	6 hours	24 hours	
35°C	90 mins	4 hours	24 hours	
Full Properties	7 days (air dry)			

Storage and Handling

Storage	Storage should be in accordance with the instructions in Section 7 of the relevant material safety data sheet
Shelf Life	12 months in an unopened, original container from date of mixing at Cromadex centre
Pack Size	5 & 20 litres

Cromadex 260 Topcoat

Physical Properties

Volume Solids	43 % mixed, dependent on colour	
Colour	Full range available including BS, RAL and special matches – all lead chromate free	
Gloss	Full gloss only	
Coverage	8.5 m ² /l @ 50 microns, assuming 100% transfer efficiency (will vary according to surface profile)	
	VOC	Specific Gravity
260 Topcoat	464 g/l (dependent on colour)	1.06 (dependent on colour)
05-44 Thinner	769 g/l	0.77

Safety Precautions and Disclaimer

Before using this product please refer to the Cromadex Material Safety Data Sheet.

The information contained in this data sheet is not intended to be exhaustive, and any person using the product without first obtaining written confirmation from us as to the suitability of the product for the intended purposes, does so at their own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability whatsoever arising from the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of this product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

It is the user's responsibility to check that this data sheet is current prior to using the product.
